

TPU-HS

Technical Data Sheet



Dynamism TPU95 HS, created from Covestro's Adipic® family, is a TPU with highflow properties making it ideal for high speed printing. Combined with its UV resistance, Dynamism TPU95 HS unlocks new applications for flexible materials in manufacturing.

PHYSICAL PROPERTIES

PROPERTY	TESTING METHOD	TYPICAL VALUE
Density	ISO1183, GB/T1033	1.16 g/cm ³ at 23°C
Melt index	185°C, 1.2 kg	9.3 g/10min
Light transmission	N/A	N/A
Flame retardancy	N/A	N/A

CHEMICAL RESISTANCE DATA

PROPERTY	TESTING METHOD
Effect of weak acids	Not resistant
Effect of strong acids	Not resistant
Effect of weak alkalis	Not resistant
Effect of strong alkalis	Not resistant
Effect of organic solvent	No data available
Effect of oils and grease	No data available

MECHANICAL PROPERTIES

PROPERTY	TESTING METHOD	TYPICAL VALUE
100% modulus (X-Y)	ISO 37, GB/T 528	13.24 ± 0.29 MPa
Tensile strength (X-Y)	ISO 37, GB/T 528	23.11 ± 0.63 MPa
Elongation at break (X-Y)	ISO 37, GB/T 528	462.3 ± 21.1 %
Shore hardness	ISO 7619-1, GB/T 531.1	95A

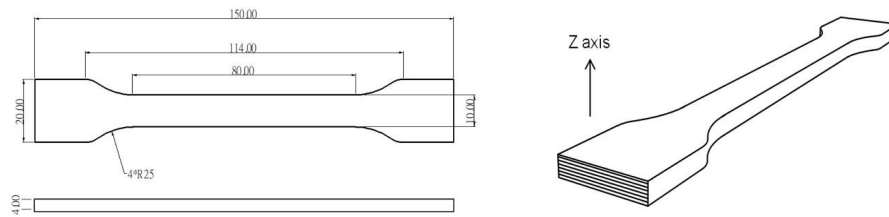
RECOMMENDED PRINTING CONDITIONS

PARAMETER

Nozzle temperature	200 – 220 (°C)
Build surface material	BuildTak®, Glass, Blue Tape
Build surface treatment	PVA or PVP glue, Magigoo
Build plate temperature	25 - 50 (°C)
Cooling fan	ON
Printing speed	40-100 (mm/s)
Raft separation distance	0.2 (mm)
Retraction distance	3 (mm)
Retraction speed	40 (mm/s)
Environmental temperature	Room temperature
Threshold overhang angle	40 (°)
Recommended support material	PolySupport™ and PolyDissolve™ S1

Based on 0.4 mm nozzle and Simplify 3D v.4.0. Printing conditions may vary with different nozzle diameters

TENSILE TESTING SPECIMEN ISO 527, GB/T 1040



HOW TO MAKE SPECIMEN

*All specimens were conditioned at room temperature for 24h prior to testing

Printing temperature	210 °C
Bed temperature	50 °C
Shell	2
Top & bottom layer	4
Infill	100%
Environmental temperature	25 °C
Cooling fan	ON

DISCLAIMER

The typical values presented in this data sheet are intended for reference and comparison purposes only. They should not be used for design specifications or quality control purposes. Actual values may vary significantly with printing conditions. End-use performance of printed parts depends not only on materials, but also on part design, environmental conditions, printing conditions, etc.

Product specifications are subject to change without notice.

Each user is responsible for determining the safety, lawfulness, technical suitability, and disposal/recycling practices of Dynamism materials for the intended application. Dynamism makes no warranty of any kind, unless announced separately, to the fitness for any use or application. Dynamism shall not be made liable for any damage, injury or loss induced from the use of Dynamism materials in any application.